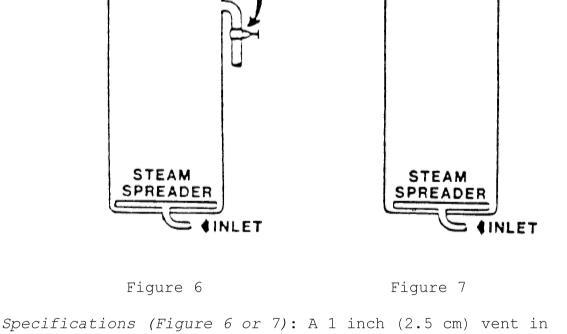
Heat Processing Systems TOP VENT VENT VALVE SIDE VENT $oldsymbol{1}$ VENT VALVE

Figures 6 and 7 to § 431.6 - Equipment and Procedures for



lid or top side, equipped with a gate, plug cock, or other full-flow valve and discharging directly into the atmosphere or to a manifold header. Venting method (Figure 6 or 7): The vent valve must be wide

open for at least 5 minutes and to at least 230 °F (110 $^{\circ}$ C), or for at least 7 minutes and to at least 220 $^{\circ}$ F (or 104.5 °C).